Application No.: 10/613,303 Docket No.: 30538/38451

## **AMENDMENTS TO THE CLAIMS**

This claim listing will replace all prior versions, and listings, of the claims in the application.

1. (Currently amended) A process for the production of thioxanthone derivatives of the general formula (I) given below:

$$\begin{array}{c|c}
R1 & O \\
R4 & O \\
R5 & R5
\end{array}$$
(I)

where:

 $R_1$ ,  $R_2$  and  $R_2$   $R_3$  is hydrogen,  $C_1$ - $C_{10}$  alkyl,  $C_1$ - $C_{10}$  alkoxy, halogen, hydroxy or  $C_1$ - $C_2$  dialkylamino;  $R_1$ ,  $R_2$  and  $R_3$  being the same or different;

R<sub>4</sub> is oxygen, sulphur or absent;

R<sub>5</sub> is hydrogen, C<sub>1</sub>-C<sub>10</sub> alkyl or aryl; and

R<sub>6</sub> is a straight or branched alkyl chain having 0 to 10 carbon atoms;

the one-step process comprising reacting a compound of the general formula (II) below with mercaptobenzoic acid or dithiobisbenzoic acid in the presence of sulphuric acid:

$$\begin{array}{c|c}
R1 & O \\
R4 & R6 & O \\
R2 & R5
\end{array}$$
(II)

- 2. (Currently amended) A process as claimed in claim 1, wherein  $R_6$  is  $-(CH_2)_n$  in , n being 0 to 10.
- 3. (Original) A process as claimed in claim 1, wherein the compound of formula (II) is phenoxyacetic acid where  $R_1$ ,  $R_2$   $R_3$  and  $R_5$  are each hydrogen,  $R_4$  is oxygen and n is 1.
- 4. (Original) A process as claimed in claim 1, wherein  $R_6$  is -CH(CH<sub>3</sub>)-.

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5. (Original) A process as claimed in any one of claims 1 to 4, wherein the sulphuric acid is used in amounts 1 part to 20 parts by weight of acid to 1 part by weight of dithiobisbenzoic acid or mercaptobenzoic acid.

- 6. (Original) A process as claimed in claim 1, wherein the sulphuric acid has a concentration of equal to or greater than 90%.
- 7. (Original) A process as claimed in claim 1, wherein the molar ratios of dithiobisbenzoic acid or mercaptobenzoic acid to a compound of formula (II) are 1:1 to 1:5.
- 8. (Original) A process as claimed in claim 1 further comprising stirring the reactants to aid completion of the reaction.
- 9. (Original) A process as claimed in claim 1, wherein the temperature of the reaction is kept at 0 °C to 30 °C during addition of the reactants.
- 10. (Original) A process as claimed in claim 9, wherein the temperature is increased to 30 °C to 90 °C following addition of the reactants.
- 11. (Original) A process as claimed in claim 1 further comprising quenching the reactant mixture with excess water and filtering the solid product.
- 12. (Original) A process as claimed in claim 9, wherein water is added to dilute the acid strength to 20 50%.
- 13. 18. (Canceled).